Model FED 720 | Drying and heating chambers Classic.Line with forced convection and enhanced timer functions

BENEFITS

- Uniform drying conditions thanks to APT.line™ technology
- Identical test conditions throughout the chamber interior independent of sample size and quantity
- · Outstanding thermal insulation saves operation costs



Model 720

MAIN FEATURES

- $\bullet\,$ Temperature range: room temperature plus 5 °C to 300 °C
- APT.line™ preheating chamber technology
- · Adjustable fan speed
- Adjustable exhaust air flap
- Controller with expanded timer functions
- 2 chrome-plated racks
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm
- Computer interface: RS 422

ORDERING INFORMATION

Interior volume [L]	Voltage	Option model	Version	ArtNo.
Model FED 720				
	400 V 3~ 50/60 Hz	Standard	FED720-400V	9010-0218
720	208 V 3~ 60 Hz	Standard	FED720UL-208V	9010-0219

TECHNICAL DATA

FED720-400V	FED720UL-208V	
9010-0218	9010-0219	
300	300	
3	3	
0.3	0.3	
29	29	
	9010-0218 300 3 0.3	9010-0218 9010-0219 300 300 3 0.3 0.3

Description	FED720-400V	FED720UL-208V
Article Number	9010-0218	9010-0219
Recovery time after 30 seconds door open at 150 °C [min]	8	8
Air change data		
Air change (approx.) at 150 °C [x/h]	12	12
Electrical data		
Rated Voltage [V]	400	208
Power frequency [Hz]	50/60	60
Nominal power [kW]	5	5
Unit fuse [A]	3 x 16	3 x 16
Phase (Nominal voltage)	3~	3~
Measures - Outer dimensions		
Width net [mm]	1235	1235
Height net [mm]	1530	1530
Depth net [mm]	865	865
Wall clearance back [mm]	160	160
Wall clearance sidewise [mm]	100	100
Measures - Doors		
Unit doors	2	2
Measures - Internal Dimensions		
Width [mm]	1000	1000
Height [mm]	1200	1200
Depth [mm]	610	610
Measures		
Interior volume [L]	720	720
Net weight of the unit (empty) [kg]	195	195
Load per rack [kg]	45	45
Environment-specific data		
Energy consumption at 150 °C	1320 Wh/h	1320 Wh/h

OPTIONS AND ACCESSORIES

Designation	Description	*	ArtNo.
	10 mm, back	01	8012-0390
	10 mm, left	01	8012-0388
	10 mm, right	01	8012-0387
	10 mm, top	01	8012-0386
	30 mm, back	01	8012-0540
	30 mm, left	01	8012-0537
	30 mm, right	01	8012-0536
Access port with silicone blug	30 mm, top	01	8012-0539
5	50 mm, back	01	8012-0546
	50 mm, left	01	8012-0542
	50 mm, right	01	8012-0541
	50 mm, top	01	8012-0545
	100 mm, left	01, 11	8012-0722
	100 mm, right	01, 11	8012-0721
	100 mm, top	01, 10	8012-0547
Analog output, 4 – 20 nA	for temperature values (output not adjustable)	02	8012-0433

^{*} Notes > See last page

Section Sect	Designation	Description	*	ArtNo.
Importation certificate temperature measurement incl. certificate and zy measuring points at specified temperature 0.8012-00-00-00-00-00-00-00-00-00-00-00-00-00	Calibration certificate, expanded	each measurement at additional measuring point or testing temperature	-	8012-0022
Emperature measurement incl. certificate, 15-18 measuring points at specified temperature 8012-00		for temperature, measurement in center of chamber at specified temperature	-	8012-0030
Emperature measurement inc. ertificate, y measuring points at specified temperature 0.000	Calibration certificate,	temperature measurement incl. certificate and 27 measuring points at specified temperature	-	8012-0921
Separate	emperature	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	-	8012-0918
semperators safety lectics with visual alamn (DN 1289) 90.22 color between the lection of the lecti		temperature measurement incl. certificate, 9 measuring points at specified temperature	-	8012-0915
Detail to ager Kit, offware LOG ANALYZE software kit, configuration and evaluation software for all BINDER Data Logger Kits (incl. USB data cable) 19 3012-c	Class 3.1 independent temperature safety device	with visual alarm (DIN 12880)	04, 12	8012-0032
Solition Community Commu	Data Logger Kit	T 350: temperature logging from o °C to 350 °C	19	8012-0714
	Data Logger Kit, software	LOG ANALYZE software kit, configuration and evaluation software for all BINDER Data Logger Kits (incl. USB data cable)	19	8012-0821
to increase air exchange rate 208 V option model 400 V option model 40	Door gasket	made of FKM, silicone-free	03	8012-0498
2081 voption model	Door lock	lockable door handle	-	8012-0319
		to increase air exchange rate		
	Fan, reinforced	208 V option model	-	8012-0246
Interface Inte	,	400 V option model	-	8012-0201
large larg	HEPA air filter	class H14 filter (according to EN 1822, min. 99.995 %)	-	8012-0076
mall RS 422 cable set and RS 232 / RS 422 interface converter for connection to 10-way plug distributor or for connection to a unit 120 V, 60 Hz option model 230 V, 50/60 Hz option model 680 422 / Ethernet interface converter for connection to 10-way plug distributor or for connection for 10-way plug distributor or for connection for 10-way plug distributor for connection for 10-way plug distributor for 10-way plug distributor and protocol according to ambient temperature safety device 120 V, 20-8 V option model 120 V,	Inner chamber, reinforced	including 2 reinforced racks (max. total load 250 kg, max. load per rack 70 kg)	_	8012-0340
Small RS 422 cable set and RS 232 / RS 422 interface converter for connection to 10-way plug distributor or for connection to a unit 120 V, 60 Hz option model 230 V, 50/60 Hz option model 120 V, 60 Hz option model 120 V, 50/60	In at we are the second	large	-	4022-012
Author 120 V, 60 Hz option model	instrument tray	small	-	4022-012
nterface converter R5 422 cable set and R5 422 / Ethernet interface converter for connection to 10-way plug distributor or for connection to a unit 120 V, 60 Hz option model 230 V, 50/60 Hz option model R5 422 cable set and R5 422 / USB interface converter for connection to 10-way plug distributor or for connection to 2 8012-0 nterface converter, ISB R5422 with Expound with magnetic strip In accordance with ASTM D5374, definition and protocol according to ambient temperature audible, can be switched off, adjustable limit on the independent temperature safety device 230 V, 400 V option model 120 V, 208 V option model 120 V, 208 V option model 230 V, 400 V option model 240 Ottemperature sensor additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin) 240 Cack, accessories 250 Chrome plated 351 Accessories 352 Et of 4 fasteners for additional security 353 Explinerface 354 22 interface 354 22 interface, cable 355 A22 interface, cable 355 A22 interface, cable 357 A22 interface, cable 357 A22 interface, cable 357 A22 interface, cable 358 A22 interface, cable 359 A22 extension cable (55 m) between plug distributor and RS 222 interface 350 A22 interface, cable 350 A22 interf				
RS 422 cable set and RS 422 / Ethernet interface converter for connection to 10-way plug distributor or for connection to a unit 120 V, 60 Hz option model 230 V, 50/60 Hz option model 230 V, 50/60 Hz option model 38012-0		120 V, 60 Hz option model	-	8012-0557
RS 422 cable set and RS 422 / Ethernet interface converter for connection to 10-way plug distributor or for connection to a unit 120 V, 60 Hz option model		230 V, 50/60 Hz option model	-	8012-0556
### Page 12 or No. 50/60 Hz option model ### Page 23 or No. 50/60 Hz option model ### Page 23 or No. 50/60 Hz option model ### Page 22 cable set and RS 422 / USB interface converter for connection to 10-way plug distributor or for connection to a unit (USB-powered converter) ### Page 22 cable set and RS 422 / USB interface converter for connection to 10-way plug distributor or for connection to a unit (USB-powered converter) ### Page 23 or No. 400 with magnetic strip ### Page 24 cable set and RS 422 / USB interface converter for connection to 10-way plug distributor or for connection to a unit (USB-powered converter) ### Page 24 cable set and RS 422 / USB interface converter for connection to 10-way plug distributor or for connection to 100-way plug distributor or for connection to 10-way plug distributor or for	interrace converter			
nterface converter, JSB / RS422 and RS 422 / USB interface converter for connection to 10-way plug distributor or for connection to a unit (USB-powered converter)		120 V, 60 Hz option model	-	8012-040
Magnetic Pouch (A4) insert pouch with magnetic strip - 1007-0 Measurement of air exchange rate audible, can be switched off, adjustable limit on the independent temperature safety device 120 V, 208 V option model 230 V, 400 V option model 2100 temperature additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin) - 8012-00 temperature additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin) - 8012-00 temperature safety device - 6004-00 temperature additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin) - 8012-00 temperature safety device - 6004-00 temperature safety device - 6004-00 temperature additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin) - 8012-00 temperature safety device - 6004-00 temperature safety device - 600		230 V, 50/60 Hz option model	-	8012-038
Measurement of air exchange rate in accordance with ASTM D5374, definition and protocol according to ambient temperature audible, can be switched off, adjustable limit on the independent temperature safety device 120 V, 208 V option model	Interface converter, USB / RS422	the state of the s	-	8012-066
audible, can be switched off, adjustable limit on the independent temperature safety device 120 V, 208 V option model 230 V, 400 V option model 6 Concentrated, for gentle remove of residual contaminants; 1 kg 7 Concentrated 6 Concentrated 7 Concentrated 7 Concentrated 8 Conc	Magnetic Pouch (A4)	insert pouch with magnetic strip	-	1007-006
Diverheating alarm 120 V, 208 V option model 230 V, 400 V option model 10H-neutral detergent 1002-00 10H-neutral detergent 1002-00 10H-neutral detergent 1002-00 1002-	Measurement of air exchange rate	in accordance with ASTM D5374, definition and protocol according to ambient temperature	-	8012-019
230 V, 400 V option model - 8012-0 OH-neutral detergent concentrated, for gentle remove of residual contaminants; 1 kg - 1002-0 Pt 100 temperature sensor additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin) - 8012-0 Rack trime plated - 6004-0 Rack, accessories set of 4 fasteners for additional security - 8012-0 Rack, reinforced stainless steel, with 1 set of 4 fasteners, max. load 70 kg - 8012-0 RS 422 interface modular plug distributor for 10 RS 422 interfaces - 8012-0 RS 422 interface, cable (15 m) between plug distributor and RS 422 interface RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0 SS 422 interface, cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0 RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0		audible, can be switched off, adjustable limit on the independent temperature safety device		
concentrated, for gentle remove of residual contaminants; 1 kg - 1002-0 To too temperature sensor additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin) - 8012-0 Rack Chrome plated - 6004-0 Stainless steel - 6004-0 Rack, accessories set of 4 fasteners for additional security - 8012-0 Rack, reinforced stainless steel, with 1 set of 4 fasteners, max. load 70 kg - 8012-0 RS 422 interface modular plug distributor for 10 RS 422 interfaces - 8012-0 RS 422 interface, cable (15 m) between plug distributor and RS 422 interface RS 422 interface, cable (15 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0 RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0	Overheating alarm	120 V, 208 V option model	-	8012-0470
additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin) Rack chrome plated		230 V, 400 V option model	-	8012-0469
Ack Chrome plated - 6004-0 Rack, accessories set of 4 fasteners for additional security - 8012-0 Rack, reinforced stainless steel, with 1 set of 4 fasteners, max. load 70 kg - 8012-0 RS 422 interface modular plug distributor for 10 RS 422 interfaces - 8012-0 RS 422 interface, cable 15 m) RS 422 connection cable (15 m) between plug distributor and RS 422 interface - 5023-0 RS 422 interface, cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0 RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0	pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	-	1002-0016
stainless steel set of 4 fasteners for additional security set of 4 fasteners for additional security stainless steel, with 1 set of 4 fasteners, max. load 70 kg stainless steel, with 1 set of 4 fasteners, max. load 70 kg modular plug distributor for 10 RS 422 interfaces stainless steel, with 1 set of 4 fasteners, max. load 70 kg modular plug distributor for 10 RS 422 interfaces stainless steel modular plug distributor for 10 RS 422 interfaces stainless steel modular plug distributor for 10 RS 422 interfaces stainless steel modular plug distributor for 10 RS 422 interfaces stainless steel modular plug distributor for 10 RS 422 interfaces stainless steel stainless steel stainless steel modular plug distributor for 10 RS 422 interfaces - 8012-0 stainless steel modular plug distributor for 10 RS 422 interface - 5023-0 stainless steel stainless steel stainless steel stainless steel stainless steel stainless steel - 8012-0 stainless steel stainless st	Pt 100 temperature sensor	additional Pt 100, with flexible cable installed with external connection, incl. LEMO connector (3-pin)	-	8012-0115
stainless steel - 6004-0 Rack, accessories set of 4 fasteners for additional security - 8012-0 Rack, reinforced stainless steel, with 1 set of 4 fasteners, max. load 70 kg - 8012-0 RS 422 interface modular plug distributor for 10 RS 422 interfaces - 8012-0 RS 422 interface, cable 15 m) RS 422 connection cable (15 m) between plug distributor and RS 422 interface - 5023-0 RS 422 interface, cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0	Pack	chrome plated	_	6004-000
Rack, reinforced stainless steel, with 1 set of 4 fasteners, max. load 70 kg - 8012-0 RS 422 interface modular plug distributor for 10 RS 422 interfaces - 8012-0 RS 422 interface, cable (15 m) between plug distributor and RS 422 interface - 5023-0 RS 422 interface, cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0	Rack	stainless steel	-	6004-001
RS 422 interface modular plug distributor for 10 RS 422 interfaces - 8012-0 RS 422 interface, cable (15 m) between plug distributor and RS 422 interface - 5023-0 RS 422 interface, cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0 RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0	Rack, accessories	set of 4 fasteners for additional security	-	8012-0531
RS 422 interface, cable (15 m) between plug distributor and RS 422 interface - 5023-0 RS 422 interface, cable (15 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0 RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0	Rack, reinforced	stainless steel, with 1 set of 4 fasteners, max. load 70 kg	-	8012-0374
RS 422 connection cable (15 m) between plug distributor and RS 422 interface - 5023-0 RS 422 interface, cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor - 5023-0	RS 422 interface	modular plug distributor for 10 RS 422 interfaces	-	8012-029
(50 m) KS 422 extension cable (50 m) between interface converter and unit or KS 232 / KS 422 plug distributor – 5023-0	RS 422 interface, cable (15 m)	RS 422 connection cable (15 m) between plug distributor and RS 422 interface	-	5023-003
Shelf perforated stainless steel	RS 422 interface, cable (50 m)	RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor	-	5023-0117
men, peniorateu stanitess steet - 6004-6	Shelf, perforated	stainless steel	-	6004-003

^{*} Notes > See last page

Designation	Description	*	ArtNo.
	APT-COM™ communications software		
	version 2 to 3, GLP edition	19	9053-0016
Software	version 3, BASIC edition	19	9053-0014
	version 3, GLP edition	19	9053-0015
	version 3, STANDARD edition	19	9053-0013
	APT-COM™ communications software, price: for free		
	version 3, GLP DEMO Edition	19	9053-0008
Viewing window and interior lighting	viewing window in each door, 470 x 290 mm, and 30 W interior lighting		
	208 V option model	-	8012-0272
	400 V option model	=	8012-0270

^{*} Notes > See last page

SERVICES

Designation	Description	*	ArtNo.
Installation services			
Installation	and set up of unit at operating location, connect to existing connections	13, 18	DL100100
Instruction	unit function instructions for operation and programming of the controller	18	DL100400
Preventive maintenance			
Preventive maintenance	Executive of equipment inspection according to maintenance plan	14, 18	DL200200
Calibration services			
Calibration temperature	including certificate, one measuring point in center of chamber at specified temperature	14, 16, 17, 18	DL300101
Measurement of air exchange rate	including certificate (in accordance with ASTM D5374)	14, 16, 17, 18	DL330000
Temperature measurement 18 measuring points	including certificate, 18 measuring points at specified temperature	14, 16, 17, 18	DL300118
Temperature measurement 27 measuring points	including certificate, 27 measuring points at specified temperature	14, 16, 17, 18	DL300127
Temperature measurement 9 measuring points	including certificate, 9 measuring points at specified temperature	14, 16, 17, 18	DL300109
Validation services			
Execution of IQ/OQ	in accordance with qualification folder	15, 18, 20	DL400100
Execution of IQ/OQ/PQ	in accordance with customer's requirement, price: on request	15, 18	DL440500
Qualification folder IQ/OQ	supporting documents for validation performed by customer, consisting of: IQ/OQ checklists, unit schematics, QM certificate in accordance with ISO 9001	15, 18, 20	8012-0855
Qualification folder IQ/OQ/PQ	supporting documents for validation performed by customer, in accordance with customer's requirement, extension of Qualification folder IQ/OQ by chapter PQ	15, 18	8012-0944
Warranty service			
Extension of the warranty from 2 to 3 years	beginning with the date of delivery, wearing parts are not included	_	DL004041
Extension of the warranty from 2 to 5 years	beginning with the date of delivery, wearing parts are not included	-	DL004042

^{*} Notes > See last page

NOTES

- Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.
- UL mark is not granted when this option is used.
- Heat resistant only to max. 200 °C. 03
- Only available on units rated for 230 V. 04
- Attention: The pump is delivered separately. The electric connection for the pump (230 V/1~/50 Hz) must be carried out by an authorized electrician. 05
- Heating-up time may increase as a result of the lower heat conductivity.
- The additional heat input may affect the temperature behavior.
- 08
- The pump (packaged separately) is ready for connection.

 Not in conjunction with the optional access port, door with window and interior lighting. 09
- Not available on 23-liter units. 10
- Not available on 23- or 53-liter units. 11
- 12 Only available on units rated for 230 V or 400 V.
- Installation and connections take place at unit location; transport within the company only upon consultation.
- We recommend a BINDER service contract (see the chapter on BINDER Service) to cover unit inspections, calibrations and validations.
- OQ according to Yellow Paper = completed factory validation documentation of all OQ checklists. Sensor calibration is performed in an accredited calibration laboratory. 15
- 16
- Calibration is performed according to the BINDER factory standard. 17
- 18 Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).
- For additional accessories, refer to the Process documentation chapter.
- When ordering IQ/OQ qualification folders and associated IQ/OQ execution on one order, we offer a 15 % discount for both items.

 When ordering IQ/OQ/PQ qualification folders and associated IQ/OQ/PQ execution on one order, we offer a 15 % discount for the item of the IQ/OQ/PQ folder.
- ATEX conformity: 21

Pumping chamber (pumped gases): Il 2G IIC T3 X Environment with inert purge gas: II 2G IIB T4 X Environment without inert purge gas: II 3G IIB T4 X

Motor: II 2G Ex d IIB T4 Gb

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