# Model VDL 23 | Vacuum drying chambers for flammable solvents

# BENEFITS

- Fast and gentle drying
- Direct heat transfer through large thermal conducting plates
- Safe work with one-of-a-kind safety concept
- Coordinated, modular system with vacuum pump and vacuum module



Model 23

# **MAIN FEATURES**

- Temperature range: room temperature plus 15 °C to 200 °C
- ATEX compliance chamber's interior: Ex II -/3G IIB c T3-T1 Gc X
- APT.line<sup>™</sup> preheating chamber technology
- Controller with time-segment and real-time programming
- 2 aluminum expansion racks
- Inert gas connection
- Shatterproof, spring-mounted safety glass panel



Model 23

- Pressurized instrument panel with compressed air connection
- Pressure control device for heating activated < 125 mbar
- Flame protection gasket
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm
- Computer interface: RS 422

# **ORDERING INFORMATION**

Interior volume [L]	Voltage	Option model	Version	ArtNo.
Model VDL 23				
23	230 V 1~ 50/60 Hz	Standard	VDL023-230V	9030-0038

# **TECHNICAL DATA**

Description	VDL023-230V
Article Number	9030-0038
Performance Data Temperature	
Temperature range 15 °C above ambient temperature to [°C]	200
Temperature uniformity at 100 °C [± K]	1.5
Temperature fluctuation [± K]	0.1
Heating-up time to 100 °C [min]	65
Vacuum Data	
Permitted end vacuum [mbar]	0.01
Leak rate [bar/h]	0.01

# Data Sheet Model VDL 23

Description	VDL023-230V
Article Number	9030-0038
Electrical data	
Rated Voltage [V]	230
Power frequency [Hz]	50/60
Nominal power [kW]	0.8
Unit fuse [A]	10
Phase (Nominal voltage)	1~
Connections	
Vacuum connection with small flange [DN mm]	16
Measuring access port with small flange [DN mm]	16
Inert gas connection with flow limiter (RP")	3/8
Compressed air connection for pressure-encapsulation [mm]	8
Measures - Outer dimensions	
Width net [mm]	515
Height net [mm]	655
Depth net [mm]	500
Wall clearance back [mm]	100
Wall clearance sidewise [mm]	135
Measures - Doors	
Unit doors	1
Measures - Internal Dimensions	
Width [mm]	285
Height [mm]	285
Depth [mm]	295
Measures	
Interior volume [L]	23
Net weight of the unit (empty) [kg]	63
Load per rack [kg]	20

# **OPTIONS AND ACCESSORIES**

Designation	Description	*	ArtNo.
Calibration certificate, expanded	each measurement at additional measuring point or testing temperature	_	8012-0022
Calibration certificate, temperature	for measurement in center of chamber at specified temperature	-	8012-0031
	temperature measurement incl. certificate, 15-18 measuring points at specified temperature	-	8012-0919
	temperature measurement incl. certificate, 9 measuring points at specified temperature	-	8012-0916
oor gasket	made of FKM, silicone-free	03	8012-0500
lectric access port	9-pin vacuum-tight access port for measuring lines	-	8012-0262
Expansion rack	aluminum	-	8009-0370
	stainless steel 1.4571 (V4A)	06	8009-0101
	stainless steel expansion rack instead of standard aluminum expansion rack, incl. calibration	-	8012-0616
Interface converter	RS 422 cable set and RS 232 / RS 422 interface converter for connection to 10-way plug distributor or for connection to a unit		
	230 V, 50/60 Hz option model	-	8012-0556
	RS 422 cable set and RS 422 / Ethernet interface converter for connection to 10-way plug distributor or for connection to a unit		
	230 V, 50/60 Hz option model	-	8012-0380
nterface converter, JSB / RS422	RS 422 cable set and RS 422 / USB interface converter for connection to 10-way plug distributor or for connection to a unit (USB-powered converter)	-	8012-0665

\* Notes > See last page

Designation	Description	*	ArtNo.
Magnetic Pouch (A4)	insert pouch with magnetic strip	_	1007-006
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	-	1002-0016
RS 422 interface	modular plug distributor for 10 RS 422 interfaces	-	8012-029
RS 422 interface, cable (15 m)	RS 422 connection cable (15 m) between plug distributor and RS 422 interface	_	5023-003
RS 422 interface, cable (50 m)	RS 422 extension cable (50 m) between interface converter and unit or RS 232 / RS 422 plug distributor	-	5023-0117
	APT-COM <sup>™</sup> communications software		
	version 2 to 3, GLP edition	19	9053-001
Software	version 3, BASIC edition	19	9053-001
	version 3, GLP edition	19	9053-001
	version 3, STANDARD edition	19	9053-001
	APT-COM™ communications software, price: for free		
	version 3, GLP DEMO Edition	19	9053-000
Specimen temperature display	using flexible Pt 100 sensor (EX-proof via current-measurement access port) and digital temperature display	-	8012-057
Vacuum module	to receive vacuum pumps	-	8012-069
Vacuum module with vacuum pump VP 4	ATEX compliant chemical membrane pump with nominal pumping speed 1,9 m³/h, final pressure 12 mbar, with separator and emission condenser, including all necessary parts for vacuum connection	05, 21	8012-038
Vacuum pump connection kit (ATEX)	for vacuum pump VP 4, consisting of clamping rings, universal centering rings, transition piece, anti-static vacuum hose, union nut, and elbow	-	8012-062
Vacuum pump VP 4	ATEX compliant chemical membrane pump with nominal pumping speed 1,9 m³/h, final pressure 12 mbar, with separator and emission condenser, including all necessary parts for vacuum connection		
r - r - r	230 V, 50 Hz option model	21	5013-004

\* Notes > See last page

# SERVICES

Designation	Description	*	ArtNo.
Installation services			
Installation	and set up of unit at operating location, connect to existing connections	13, 18	DL100200
Instruction	unit function instructions for operation and programming of the controller	18	DL100500
Preventive maintenance			
Preventive maintenance	Executive of equipment inspection according to maintenance plan	14, 18	DL200500
Calibration services			
Calibration digital pressure display	including certificate, measurement at specified pressure, range 20 – 900 mbar	14, 16, 17, 18	DL320000
Calibration temperature	including certificate, one measuring point in center of chamber at specified temperature	14, 16, 17, 18	DL300201
Temperature measurement 18 measuring points	including certificate, 18 measuring points at specified temperature	14, 16, 17, 18	DL300218
Temperature measurement 9 measuring points	including certificate, 9 measuring points at specified temperature	14, 16, 17, 18	DL300209
Validation services			
Execution of IQ/OQ	in accordance with qualification folder	15, 18, 20	DL420300
Execution of IQ/OQ/PQ	in accordance with customer's requirement, price: on request	15, 18	DL440500
Qualification folder IQ/OQ	supporting documents for validation performed by customer, consisting of: IQ/OQ checklists, unit schematics, QM certificate in accordance with ISO 9001	15, 18, 20	8012-086
Qualification folder IQ/OQ/PQ	supporting documents for validation performed by customer, in accordance with customer's requirement, extension of Qualification folder IQ/OQ by chapter PQ	15, 18	8012-094

\* Notes > See last page

Designation	Description	*	ArtNo.
Warranty service			
Extension of the warranty from 2 to 3 years	beginning with the date of delivery, wearing parts are not included	-	DL009041
Extension of the warranty from 2 to 5 years	beginning with the date of delivery, wearing parts are not included	-	DL009042

\* Notes › See last page

## NOTES

- Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge. 01
- UL mark is not granted when this option is used. 02
- Heat resistant only to max. 200 °C. 03
- Only available on units rated for 230 V. 04
- Attention: The pump is delivered separately. The electric connection for the pump (230 V/1~/50 Hz) must be carried out by an authorized electrician. 05
- 06 Heating-up time may increase as a result of the lower heat conductivity.
- 07 The additional heat input may affect the temperature behavior. 08
- The pump (packaged separately) is ready for connection. Not in conjunction with the optional access port, door with window and interior lighting. 09
- Not available on 23-liter units. 10
- Not available on 23- or 53-liter units. 11
- 12 Only available on units rated for 230 V or 400 V.
- Installation and connections take place at unit location; transport within the company only upon consultation. 13
- We recommend a BINDER service contract (see the chapter on BINDER Service) to cover unit inspections, calibrations and validations. 14
- OQ according to Yellow Paper = completed factory validation documentation of all OQ checklists. Sensor calibration is performed in an accredited calibration laboratory. 15
- 16 Calibration is performed according to the BINDER factory standard. 17
- , 18 Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).
- For additional accessories, refer to the Process documentation chapter. 19
- 20
- When ordering IQ/OQ qualification folders and associated IQ/OQ execution on one order, we offer a 15 % discount for both items. When ordering IQ/OQ/PQ qualification folders and associated IQ/OQ/PQ execution on one order, we offer a 15 % discount for the item of the IQ/OQ/PQ folder. ATEX conformity: 21
- Pumping chamber (pumped gases): II 2G IIC T3 X Environment with inert purge gas: II 2G IIB T4 X Environment without inert purge gas: II 3G IIB T4 X Motor: II 2G Ex d IIB T4 Gb

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